

APPENDIX I Specifications on JVOPS Test Pumps and Oil/Water Separating Skimmers

1. JVOPS Test Pump Specifications (as available from the manufacturers)

DESMI DOP-250

Manufacturer: DESMI A/S, Denmark (www.desmi.com)
 Pump Type: Positive Displacement Archimedes' Screw (PDAS)
 Weight: 75 kg/166 lbs (without AWIFs)
 L x W x H: 0.55 x 0.36 x 0.59 m/22" x 14" x 23" (without AWIFs)
 Displacement: 2.08 l/0.55 USgal per. revolution
 Max. Pressure: 10 bar/145 psi (allowed for 12 bar/174 psi in JVOPS Test)
 Max. Capacity: 62.5 m³/h/275 USgpm with OMTS 315 motor (JVOPS Test)
 100 m³/h/440 USgpm (w. standard OMTS 200 motor)
 Hydr. Motor: Sauer Danfoss OMTS 315 (JVOPS Test)
 Sauer Danfoss OMTS 200 (standard)
 Outlet: 6" (standard) or 5"
 Materials
 Casing: Seawater resistant aluminum
 Screw: Ni-resist steel
 Plate wheel: High tensile steel core w. sealing discs
 Sealing parts: PE-HD (standard and used in JVOPS Test)
 Fiber glass reinforced PTFE (optional)

CCG GT-185

Manufacturer: LAMOR Corporation Ab, Finland (www.lamor.com)
 Pump Type: Positive Displacement Archimedes' Screw (PDAS)
 Weight: 81 kg/179 lbs (without AWIFs)
 LxWxH: 0.97 x 0.63 x 0.38 m/38" x 25" x 15" (without AWIFs)
 Displacement: 1.25 l/0.33 USgal per revolution
 Max. Pressure: 12 bar/174 psi (test pump w. high pressure plate wheel)
 7 bar/102 psi (standard)
 Max. Capacity: 27 m³/h /119 USgpm with Ross ME 15 motor (JVOPS Test)
 45 m³/h/198 USgpm (w. standard motor)
 Hydr. Motor: Ross ME 15 (JVOPS Test)
 Torqmotor MAE 10 (standard)
 Outlet: 4" (standard) 5 or 6" (optional)
 Materials
 Casing: Seawater resistant steel
 Screw: Seawater resistant steel
 Plate wheel: Fiber glass/nitril rubber sandwich (standard)
 Stainless steel/ fiber glass reinforced PTFE (optional
 and used in JVOPS Test)
 Sealing parts: Nitril Rubber (standard, no screw/casing seal)
 Fiber glass reinforced PTFE (optional and used in
 JVOPS Test, no screw/casing seal)

LAMOR GT-A 50

Manufacturer: LAMOR Corporation Ab, Finland (www.lamor.com)
 Pump Type: Positive Displacement Archimedes' Screw (PDAS)
 Weight: 47 kg/104 lbs (without AWIFs)
 L x W x H: 0.40 x 0.25 x 0.49 m/16" x 10" x 19" (without AWIFs)
 Displacement: 1.04 l/0.275 USgal per. revolution
 Max. Pressure: 12 bar/174 psi (standard)
 Max. Capacity: 50 m³/h/220 USgpm with OMTS 200 motor (JVOPS Test)
 62 m³/h/273 USgpm (w. standard OMTS 160 motor)
 Hydr. Motor: Sauer Danfoss OMTS 200 (JVOPS Test)
 Sauer Danfoss OMTS 160 (standard)
 Outlet: 4" (standard) or 6" (JVOPS Test)
 Materials
 Casing: Seawater resistant aluminum
 Screw: Acid proof steel
 Plate wheel: High tensile acid proof steel core w. sealing discs
 Sealing parts: Lamor 3372 high temperature seal material
 (standard from week 46/2003).

FRAMO TK-125

Manufacturer: Frank Mohn A/S, Norway (www.framo.com)
 Pump Type: Double Screw
 Weight: 86 kg/190 lbs (without AWIFs)
 L x W x H: 0.30 x 0.25 x 1 m/12" x 10" x 40" (without AWIFs)
 Displacement: 0.607 l/0.16 USgal per. revolution
 Max. Pressure: 10 bar/145 psi (allowed for 12 bar/174 psi in JVOPS Test)
 Max. Capacity: 55 m³/h/240 USgpm (at 1500 RPM)
 Hydr. Motor: Rexroth A2FM80 (standard)
 Outlet: 5" (standard) or 6" (JVOPS Test)
 Materials
 Casing: Silumin
 Screws: Case hardened steel

2. Specifications on the JVOPS Workshop Oil/Water Separating Skimmers**LAMOR Brush Chain Skimmer**

Manufacturer: LAMOR Corporation Ab, Finland (www.lamor.com)
Skimmer Type: Inclined brush chain conveyor with external scraper
Operating Mode: Normal direction of rotation
Oil Removal: Scraper comb
Water Removal: Collection tray beneath belt bank
Attachment to tank: Triangular steel frame
Belt Dimensions, LxW: 2.9 x 0.8 m / 9.7 x 2.7 ft

Environment Recovery Equipment (ERE) Steel Belt Skimmer

Manufacturer: Environment Recovery Equipment, Inc., Canada
(www.ereweb.com)
Skimmer Type: Inclined honey comb (square) steel belt w. internal oil
push-out drum and external scraper
Operating Mode: Opposite of normal direction of rotation
Oil Removal: Scraper (JVOPS operating mode)
Oil push-out drum followed by scraper (normal
operating mode)
Water Removal: Collection tray beneath belt bank
Attachment to tank: Triangular steel frame
Belt Dimensions, LxW: 2.13 x 0.9 m / 7 x 3 ft